## IMPERVIA LUXURY FLOORING PRODUCTION LINE

We use state of the art modern production lines and techniques to produce our Impervia flooring. Both the decorative paper and wear layer are extruded as one component. This means that there are only three processes after that which the hot press to create the textured surface, Homag profiling for the push fit installation system and the application of the ceramic lacquer finish.



With virtually full automation it means we have the highest quality flooring produced, at very competitive prices. The extrusion machines are computer driven for accuracy of the thickness and operating temperatures of the extrusion.

The image below is of the extruder heads and rollers showing the paper and protective to wear layer.

The image above shows the line and automatic take off of each panel prior to cutting, profiling and finishing.





Image of profiling machine.



## QUALITY CONTROL

Because we use the latest technology quality is assured. But when packing each individual plank is inspected for any damage to the rigid core profile and top finish. Where there is the slightest damage these boards are removed. The packing area is large, clean and allows us to guarantee the flooring as its being packed.

